



WIR SCHAFFEN WISSEN – HEUTE FÜR MORGEN

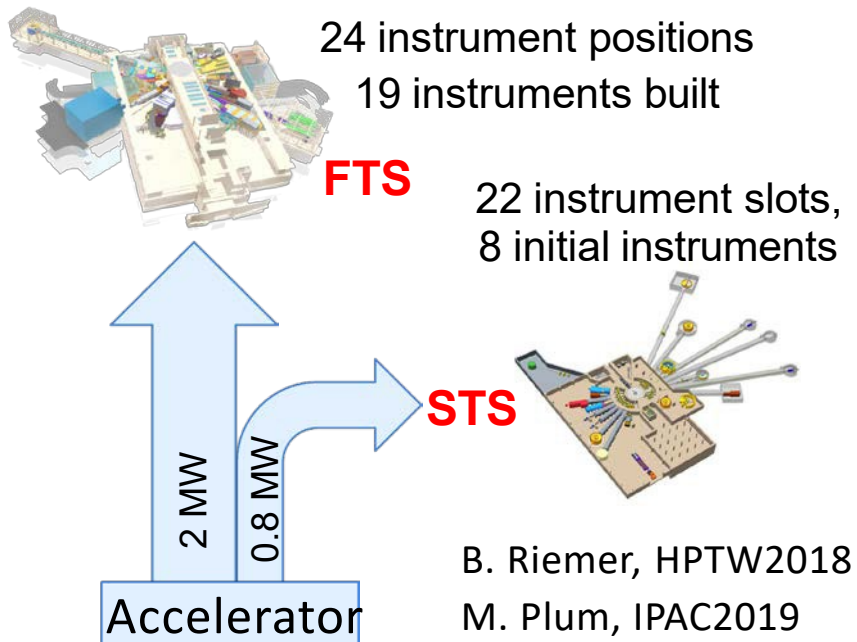
Daniela Kiselev :: 8100 :: Paul Scherrer Institut

High-Power Targetry and the IMPACT Initiative @ PSI

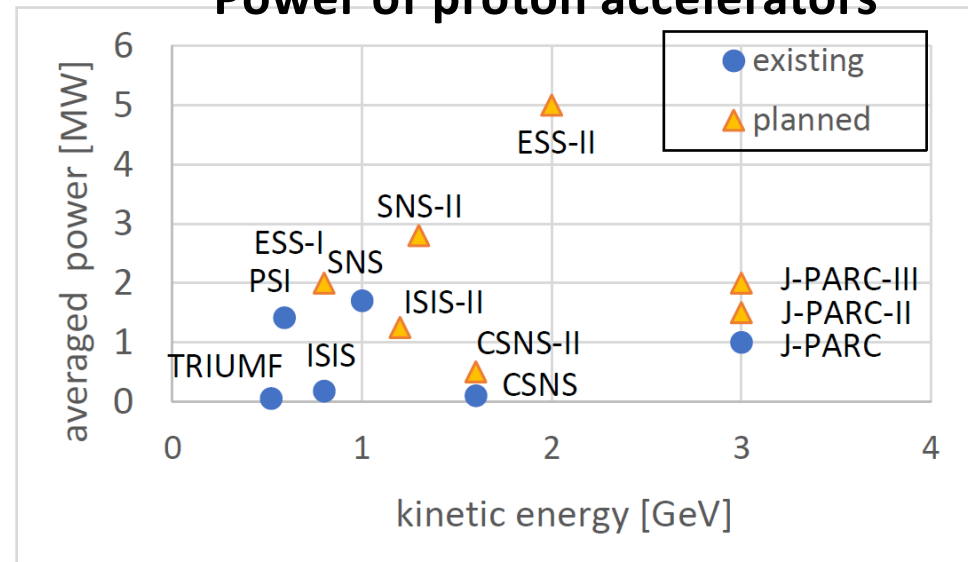
HB2023 workshop, CERN, 9-13.10.2023

The need for high power targets

- Demand for higher statistics, more exp/time
→ higher (secondary) particle fluxes
- Feasible due to faster detectors (segmented), electronics, DAQ/computers
→ processing of larger rate
- driven by: More powerful accelerators



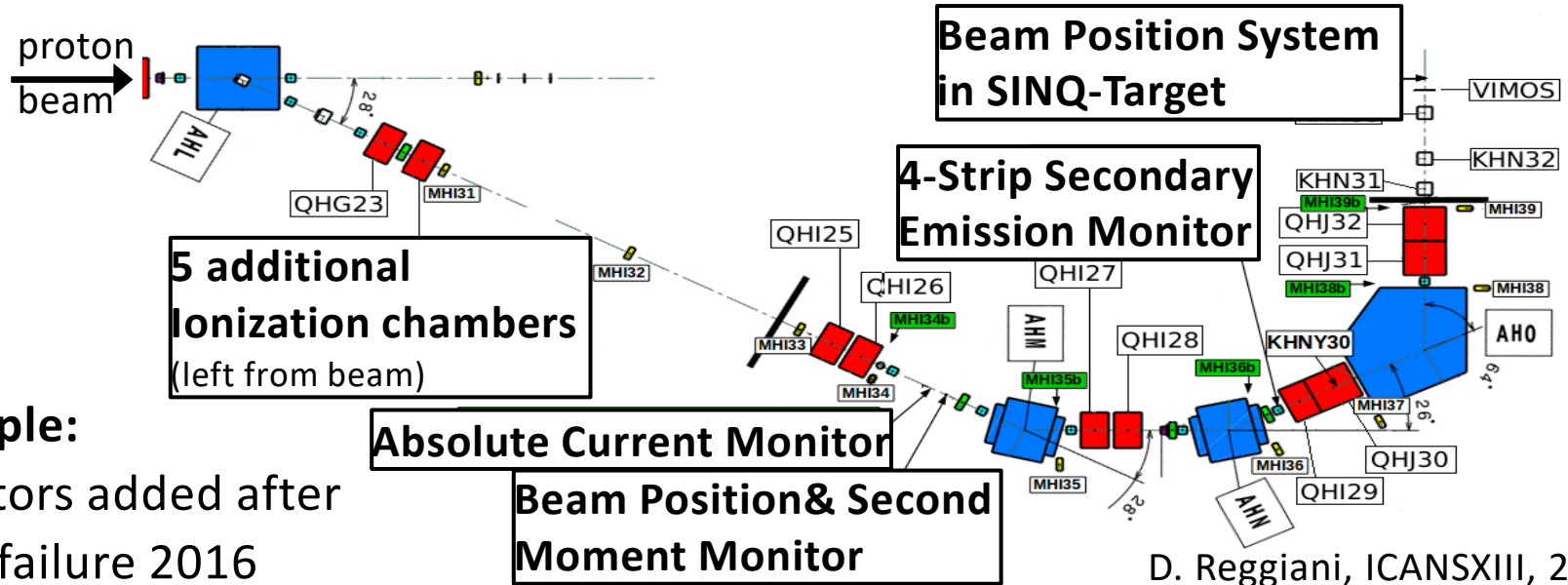
Power of proton accelerators



SNS-II → 2.8 MW
(after Proton Power Upgrade)

Challenges on the accelerator side

- **Redundant beam monitors:** detection failure can damage target

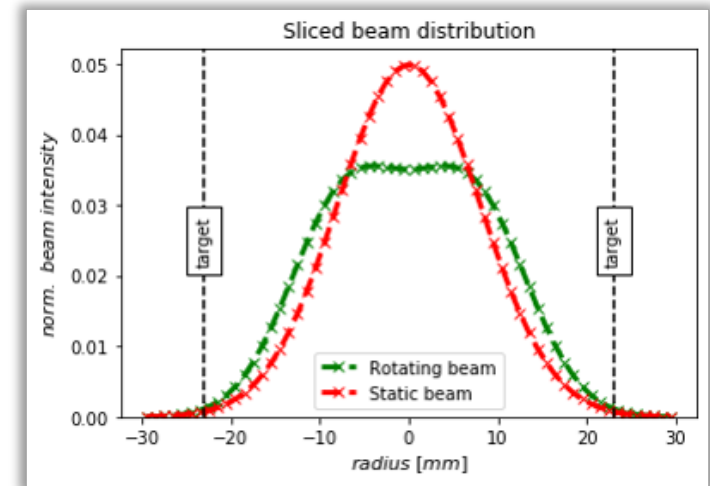


D. Reggiani, ICANSXIII, 2019 Seite 3

Example:

Monitors added after SINQ failure 2016

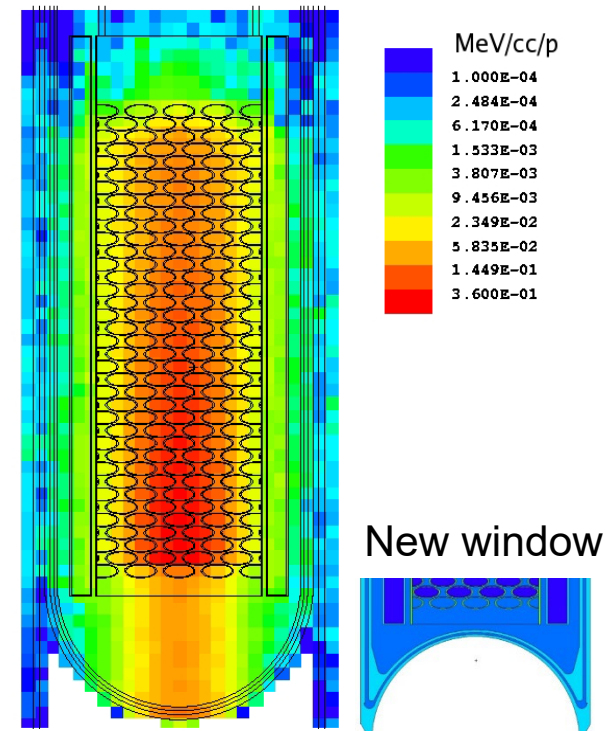
- **Fast interlock system:** 10 ms at HIPA, PSI
 - **Special beam profiles:**
 - distributing power on the target
 - enlarging beam profile
- Ideal: rectangular profile
- wobbling/painting/rotating



(Many) Challenges on the target side

- **Monitoring** of target operation to prevent damage:
possible failure of sensors (temperature, flow....)
due to harsh environment
→ redundant sensors
- **Replacement/repairing/disposal** of the target:
very high dose (\sim several Sv/h)
→ remote handling in a shielded cell,
special tools
- **Thermal stress** (for solid targets)
due to temperature gradients
 - heat sink/cooling agent
 - inhomogeneous energy deposition

SINQ:
energy deposition

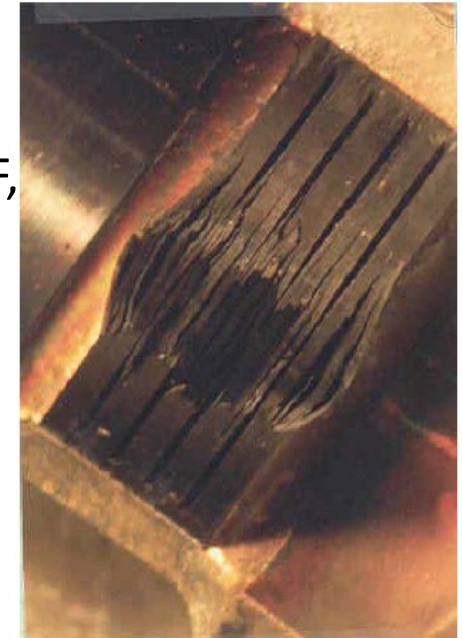


Radiation damage on material structure

- **Hardening** → embrittlement, cracks (depending on local stress)
- **Swelling** → increased stress
 - can lead to cracks
- **Degradation of thermal conductivity**
 - loss of cooling efficiency

500 MeV

Protons

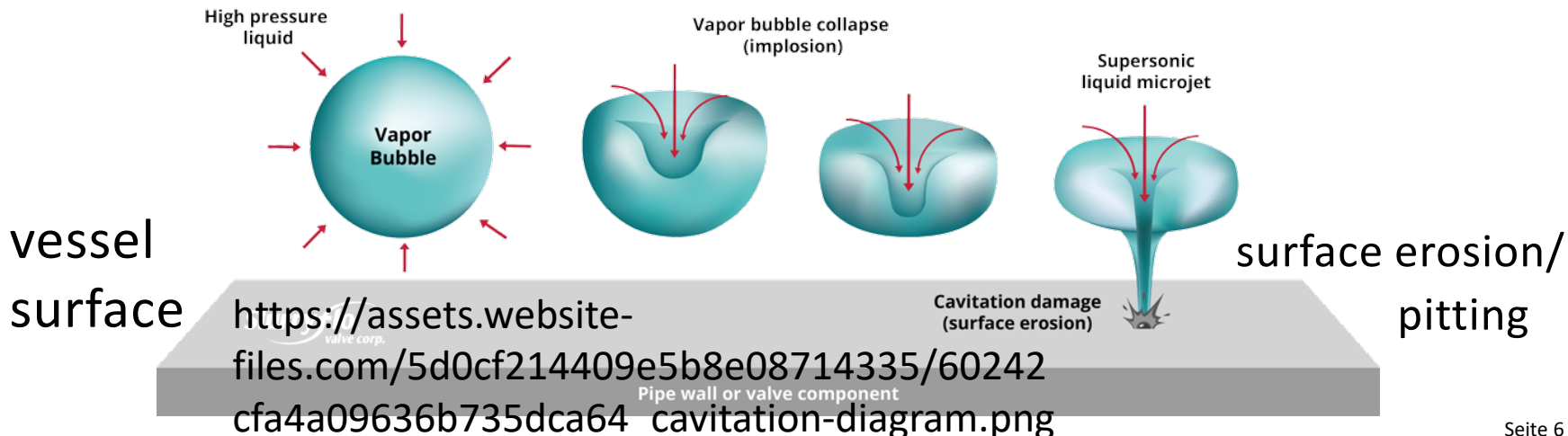
at TRIUMF,
150 μ Aanisotropic
properties ←Water-cooled/Edge-cooled
pyrolytic graphite targetE.W. Blackmore *et al.*,
in *Proc. PAC 2005*, 1919

- H, He (produced by nuclear reactions)
 - enhance swelling, embrittlement, blistering on the surface
- Diffusion coefficient: tremendous increase
 - e.g. 10 order of magnitude increase in steel (M. Song J. Nuc. Mat. 518 (2019) 461)
 - increased formation of molecules, e.g. H₂O
 - cracks at high temperature

Healing: Recovery after annealing or operation at elevated temperatures
effect enhanced by radiation due to increased diffusion coefficient

Pulsed sources

- **Fatigue** due to thermal cycles (expansion/contraction)
 - at 10 – 60 Hz pulse rate high no. cycles
 - leads to cracks above fatigue damage cycle limit (10^5 - 10^9)
- **Shock/pressure wave** (e.g. LHC beam dump): sharp raise of high energy pulse travels from the zone of highest energy deposition to the outside,
 - mechanical stress on vessel
- **Cavitation** in materials containing fluids
 - Collapsing bubbles create jets which erode vessel walls → pitting (also known from damaged water pipes)



Strategies of successful High Power Targets (1)

1) **Fluid material:**

- used as target material as well as for cooling
→ particular efficient:
no dilution of effective target density
- no radiation damage \leftrightarrow no structure
BUT: needs target container/window
 - to be exchanged regularly
 - fluid can be reused
 - reduced radioactive waste
- Difficult to handle (remotely) → usually own specialized shielded cell to ensure containment
to dispose (needs solidification) Solution: reuse!
to license (approval of the authority)

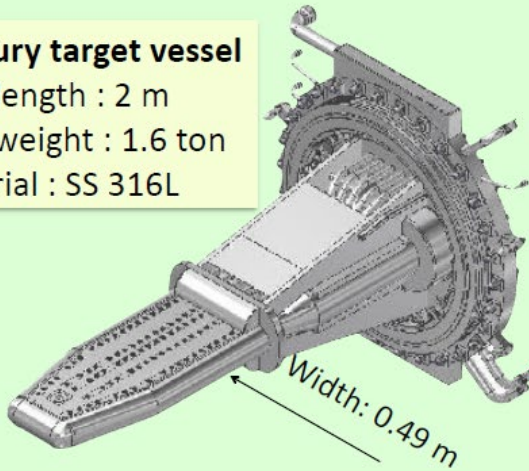
J-PARC 1MW spallation neutron source

Materials and Life science Facility (MLF)

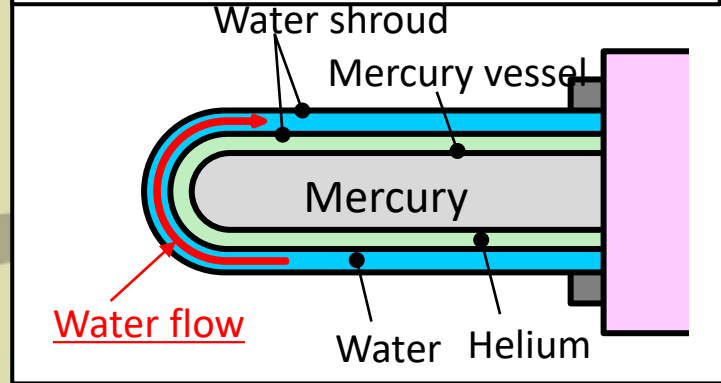
Mitigation of cavitation damage

Mercury target vessel

Total length : 2 m
Total weight : 1.6 ton
Material : SS 316L



Vertical cross section of the target viewed from the target side



Helium vessel

Moderators

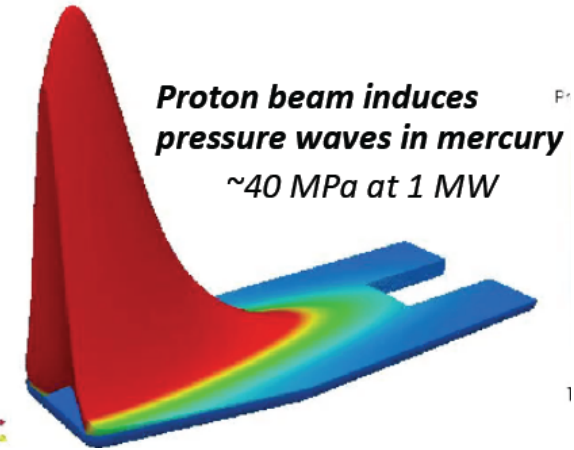
3 GeV 25 Hz proton beams

Proton beam window

Neutron beam lines (23)

Mercury target vessel

Mercury circuit



K. Haga HPTW2016

H. Kinoshita, HPTW2018

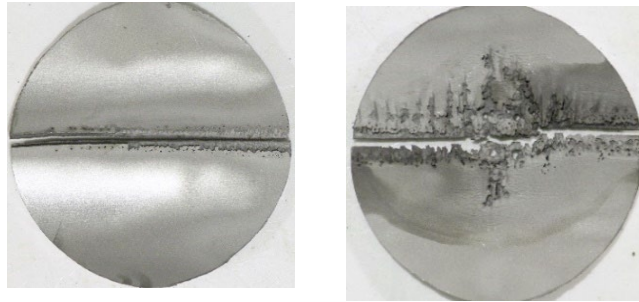
T. Naoe,
HPTW2018

Cavitation: Mitigation by He

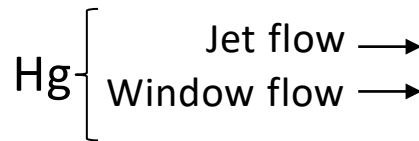
Post irradiation core samples indicate clear reductions in cavitation damage

SNS: TS1

Helium off:
(Target 17)



Helium on:
(Target 18)

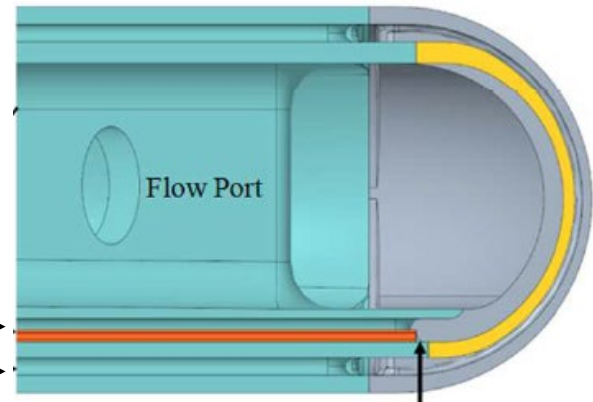


Experience from previous targets and J-PARC target operation.

Effect of gas bubbles or flow on Cavitation damage cannot be simulated yet.

B. Riemer et al, JNM 450 (2014) 183–191

B. Riemer, HPTW2018

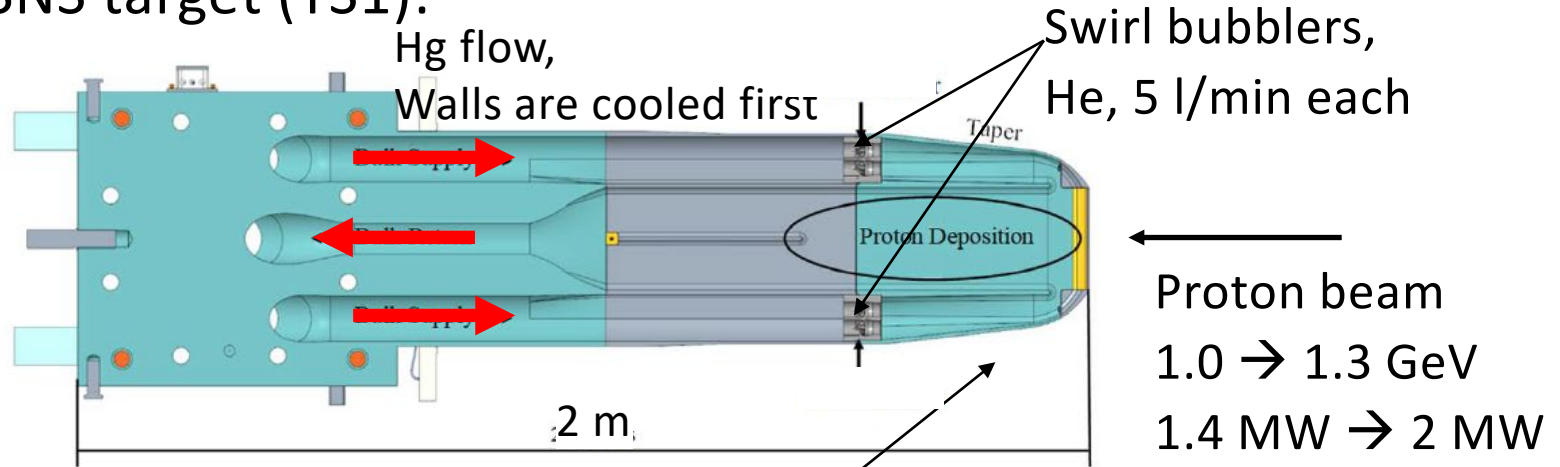


Nose Gas supply
He, up to 10 l/min

K. Johns et al., NIMA 1018, 165799 (2021)

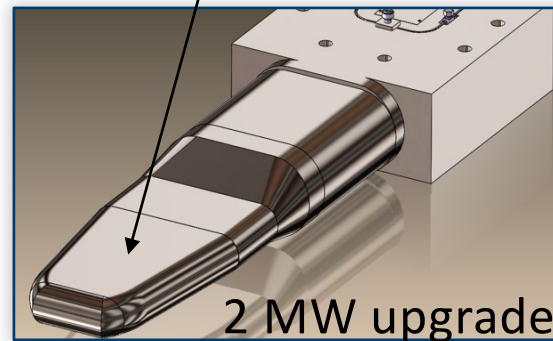
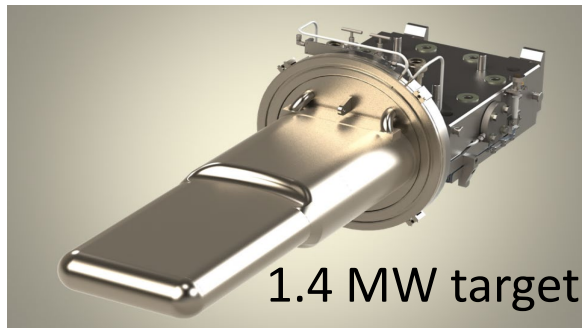
Mercury targets in pulsed beam

SNS target (TS1):



K. Johns et al., NIMA 1018, 165799 (2021)

Tapered version: Better cooling flow



J. Galambos, ICANS23

2) **Segmentation** of target material

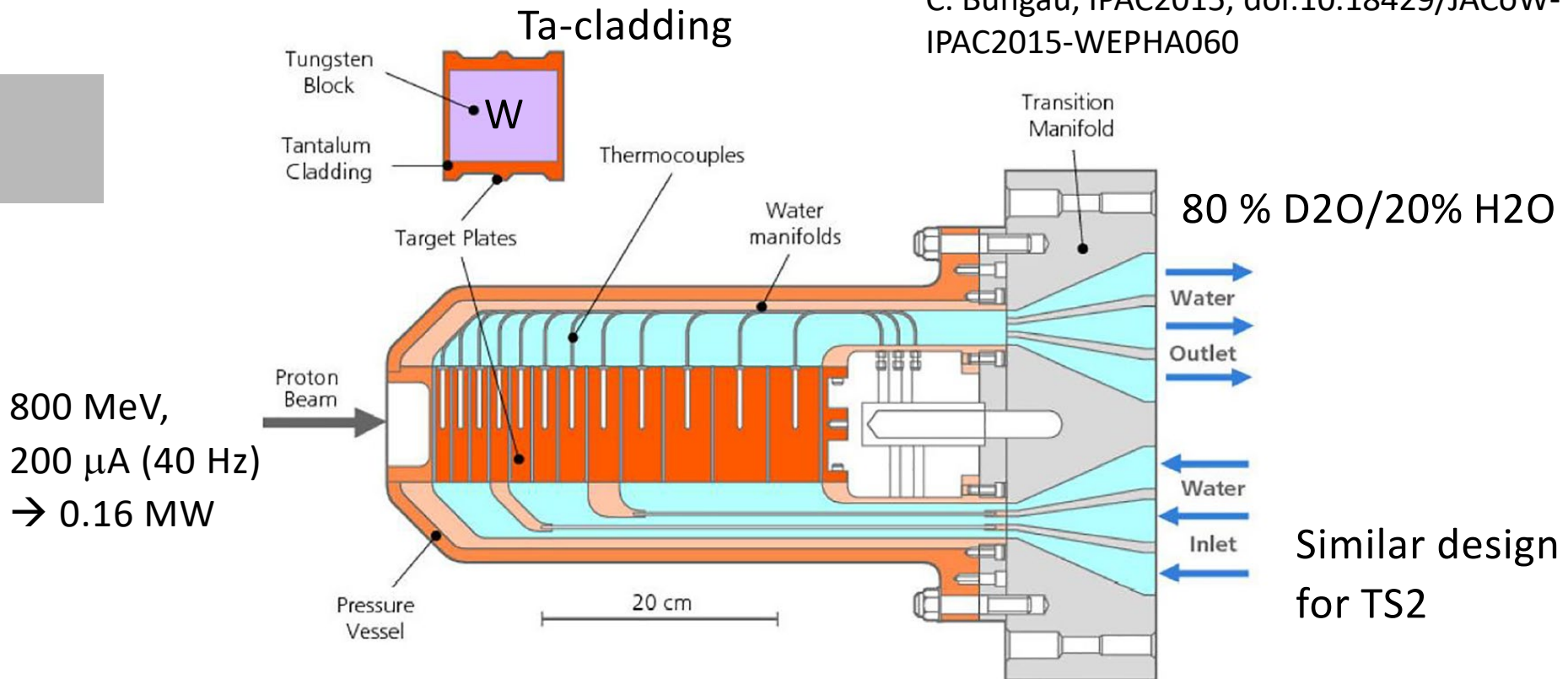
- Larger surface and surface/volume ratio
 - better, more efficient cooling
 - higher power deposition possible

Disadvantage:

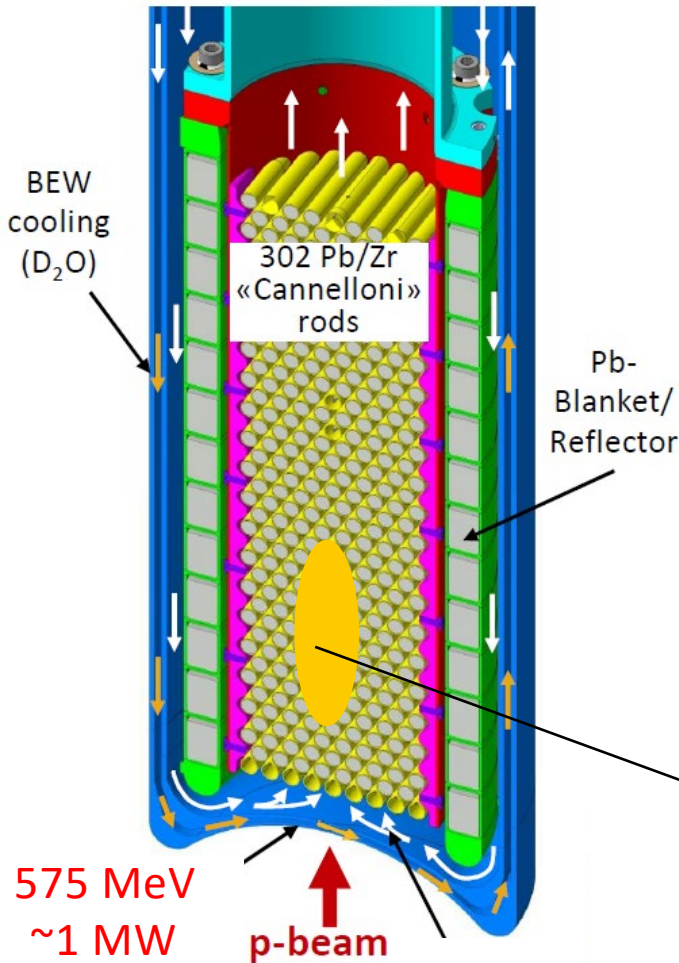
- Channels for cooling in between
 - + additional space for thermal expansion
 - Dilution of target material
- Sometimes cladding required: reaction with cooling agent
 - needs good thermal contact with target material inside
 - additional stress, if thermal expansion coefficient different

Neutron spallation targets TS1 @ ISIS

C. Bungau, IPAC2015, doi:10.18429/JACoW-IPAC2015-WEPHA060

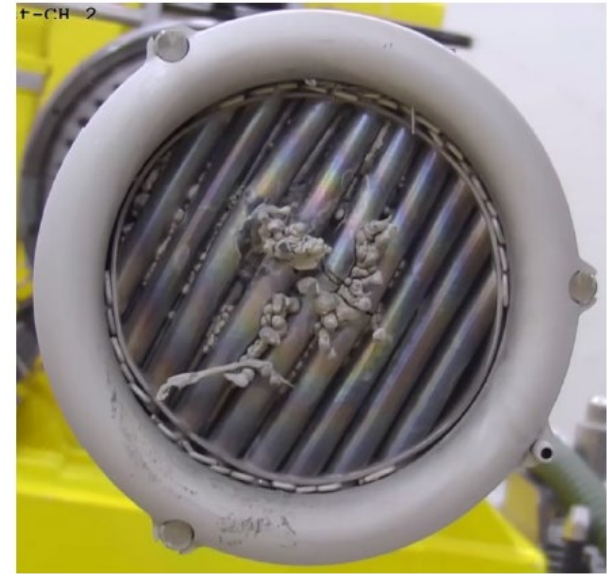


- Size of W blocks according to energy deposition
- Successful operation and experience since 1984
- Plans for upgrade: 2 MW short pulse target in 2035
→ Design study: TS1 type works up to 0.4 MW
(power limit due to thinnest plate)



Cladding: Zr
Target: Pb
Cooling: D₂O

Melting down (2016)



ICANS XXIII, 14th October 2019, B. Blau

Improvements for safe operation:

- **Hot zone with fluid Pb** replaced by full Zr rods
→ 10 % less neutrons
 - **Monitoring beam position & size in target**
→ Thermocouples in tubes and in front:
 - **Improved beam instrumentation** to avoid overfocussing & missteering
- Separate cooling of window & target (D₂O)
 - Double shell window
→ better cooling & safety

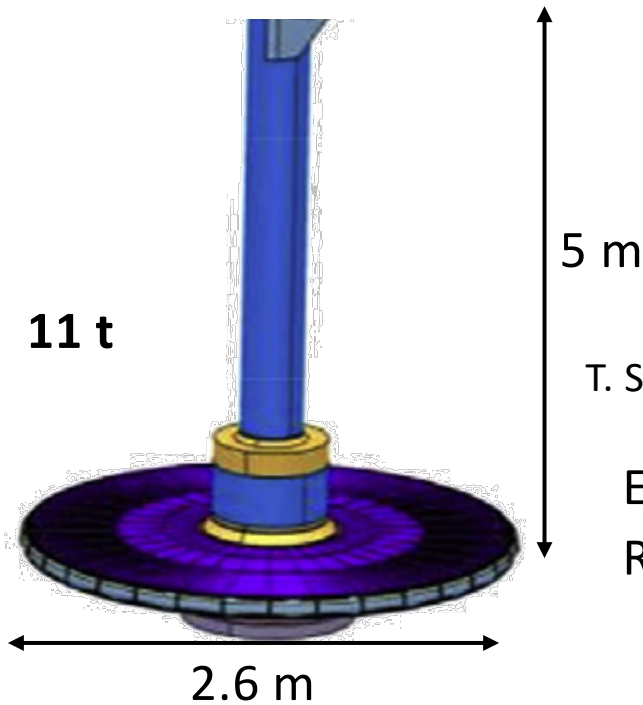
3) Rotating targets:

- Distribute power on a larger area
- Reduce power density
- Distribute radiation damage → larger life time

Disadvantages:

- Rotating target is much larger → more difficult to exchange
→ large(r) amount of waste & cost (fabrication & disposal)
- Bearing: often fails first
no lubrication (grease, oil) in high irradiation area
→ (remote) procedure for exchange recommended

ESS neutron spallation target



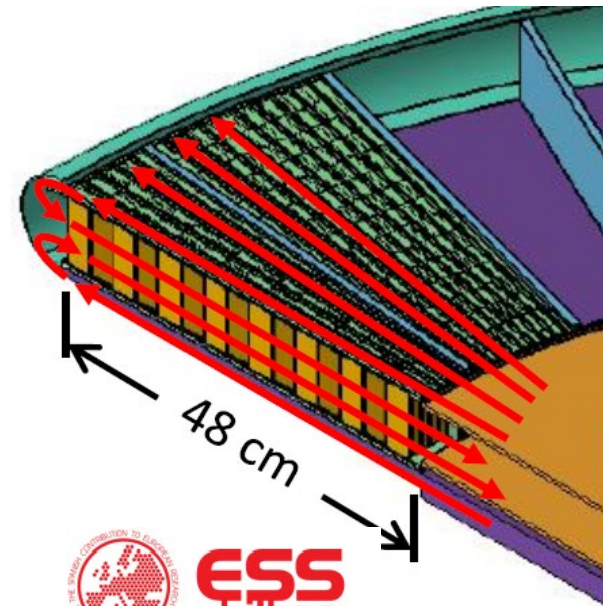
designed for 5 MW

$\Delta T = 100^\circ\text{C}$ per pulse, max. $T \sim 450^\circ\text{C}$

T. Shen, JNM468, 348(2016)

ESS Target: $\varnothing 2.6$ m

Rot. Speed: 0.4 Hz



Weight: wheel + shaft: 11 t

He cools 7000 blocks of W

→ Segmentation for free thermal expansion

Combination of segmented & rotating target

expected lifetime: 5 y



Meson production targets at J-PARC

From a fixed

to a

rotating target



Life time:
6 y

20 mm
effective
thickness



life time: > 30 y
operating at 940 K

S. Makimura et al.,
*μSR2017 Conf.,
JPS Conf. Proc. 21,
011058 (2018)*

300 kW beam power
4 kW on target

Every 700 h beam spot
had to be moved due to
radiation damage

1 MW beam
12 kW on target

Koyo/JTEKT, J-PARC,
expected life time:
22 y @ 390 K
WS₂ as lubricant



Rotating targets also require reliable, long lasting bearings

Meson production target E at HIPA (PSI)

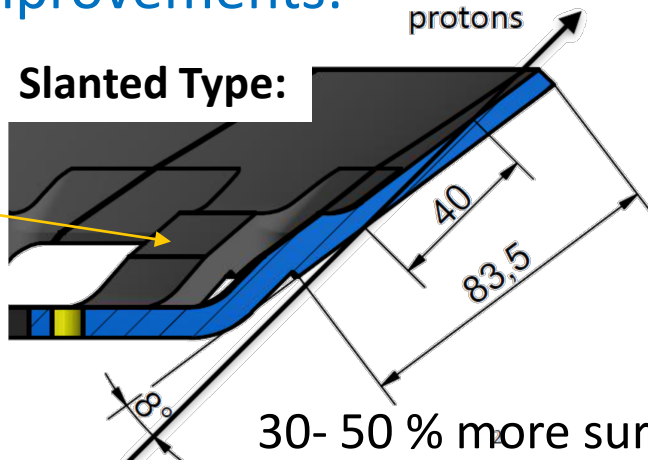
Power deposition: ~ 50 kW on Target E
at 2.4 mA, 590 MeV, 1.4 MW protons

Approach:

- Polycrystalline graphite → isotropic properties
- Hollow spokes & Slits for thermal expansion, hollow to avoid high temperature at bearing
- Cooling by thermal radiation:
 - independent of conductivity (radiation damage!)
 - requires large emissivity & temperature

Improvements:

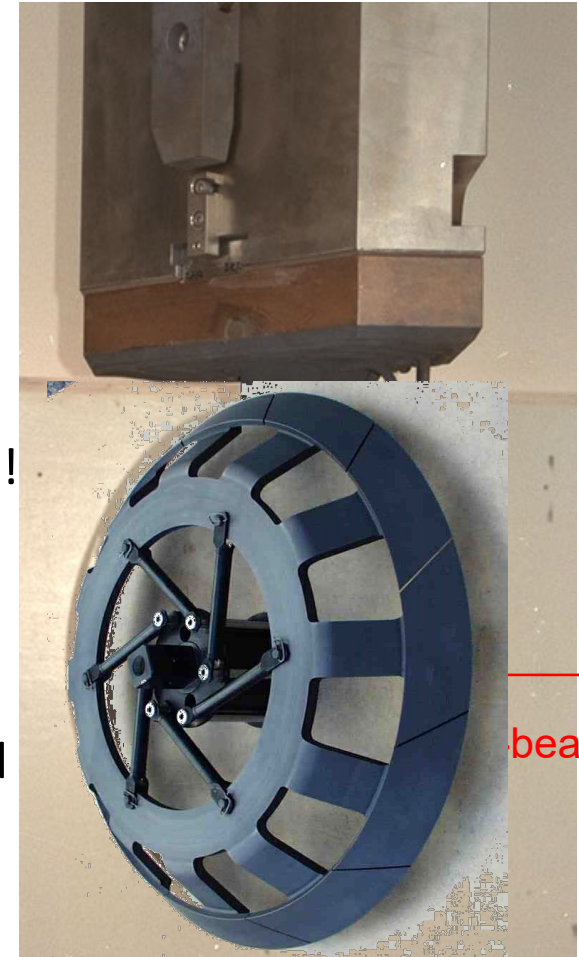
Slanted Type:



30- 50 % more surface muons

Bearings can be exchanged in service cell

Target E

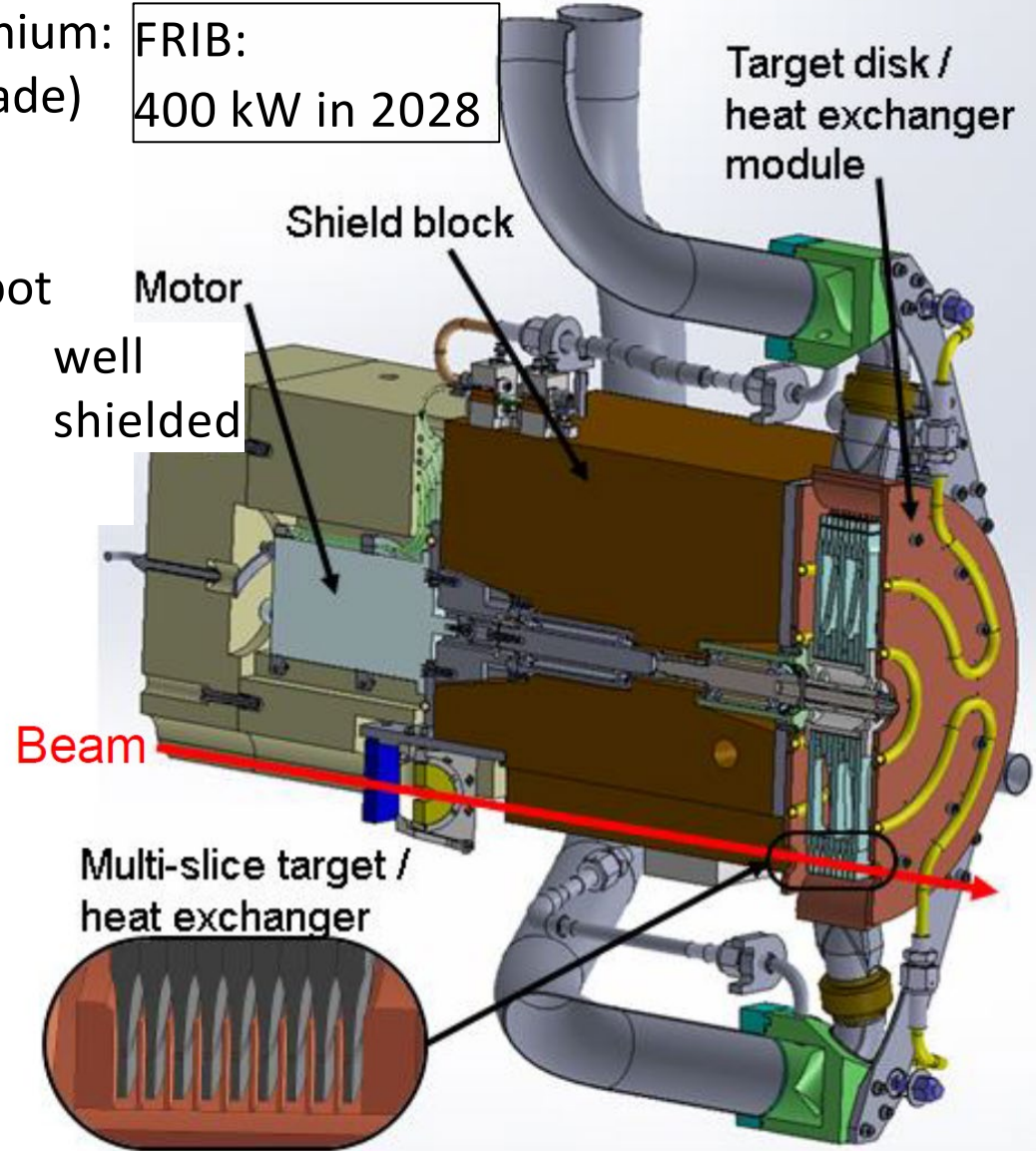


1700 K, 1 Hz

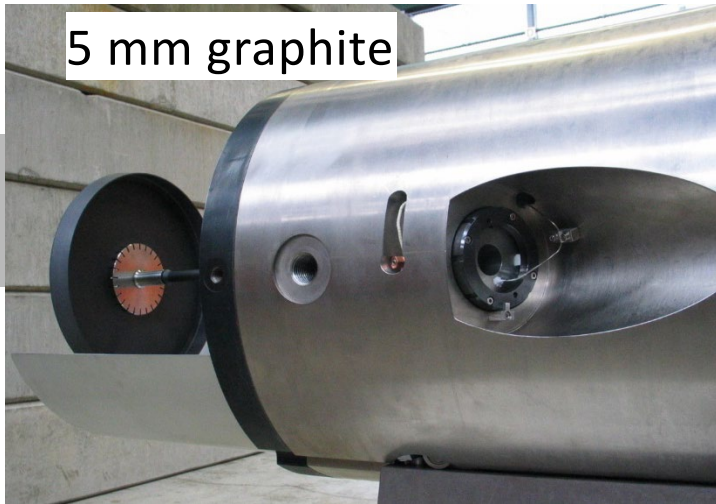
FRIB: Production target for radioisotopes

- Primary beam from Oxygen to Uranium: 200 MeV/u (400 MeV/u after upgrade)
- Graphite wheel, 5000 rpm
- Thickness: mm to 5 cm
- up to 100 kW absorbed on 1mm spot
- multi-slice target
- cooled thermal radiation and by Cu jacket → max. 1900°C

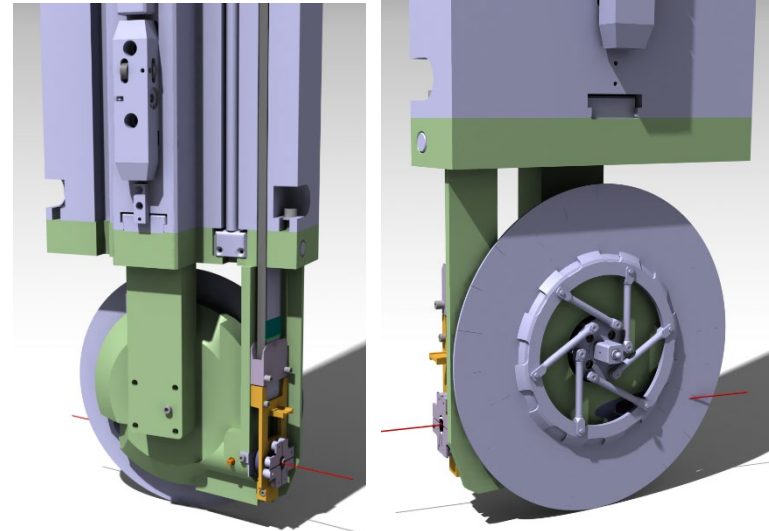
FRIB:
400 kW in 2028



Upgrade of TgM to TgH: IMPACT-HIMB @ PSI

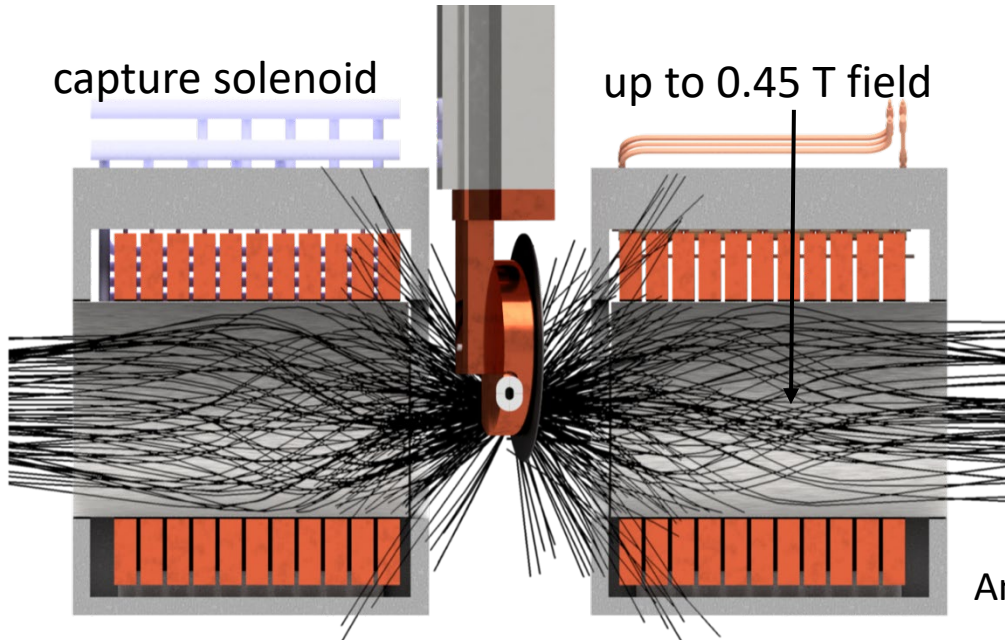


Planned for
2027/28



20 mm Target E like target

HIMB = High-Intensity Muon Beams

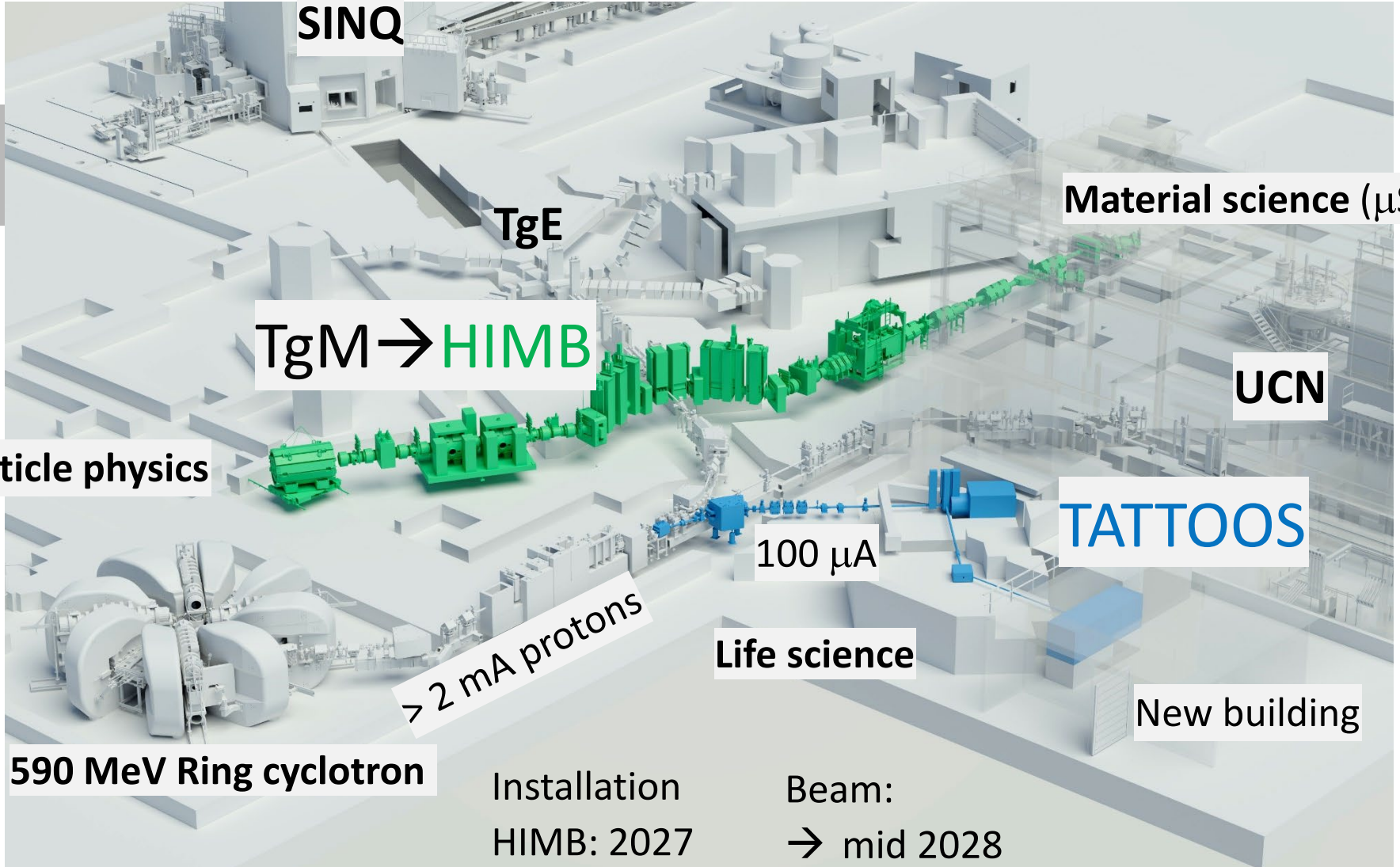


10^{10} surface muons/s
for particle physics & material science

- Capture solenoid:
- Close distance to the target (+/- 250 mm)
- X 100 increase in surface muons

Andreas Knecht, PSI

HIPA with IMPACT (= HIMB & TATTOOS)



SINQ

TgE

Material science (μSR)

TgM \rightarrow HIMB

UCN

Particle physics

TATTOOS

$100 \mu\text{A}$

> 2 mA protons

Life science

New building

590 MeV Ring cyclotron

Installation

Beam:

HIMB: 2027

\rightarrow mid 2028

TATTOOS: 2029

\rightarrow mid 2030

TATTOOS: Targeted Alpha Tumour Therapy and Other Oncological Solutions

Life science:

Producing enough radioisotopes with 590 MeV p (100 μA)

- for cancer treatment & diagnostics (theragnostics) in quantities needed for clinical studies on human beings
- research only, no commercial production planned.

PET	α-Therapy	SPECT	β-Therapy
<div style="border: 1px solid black; padding: 5px; background-color: #f8d7da;"> <p>Tb 152 17.5 h</p> <p>ε β⁺ 2.8... γ 344; 586; 271...</p> </div>	<div style="border: 1px solid black; padding: 5px; background-color: #fff3cd;"> <p>Tb 149 4.1 h</p> <p>ε α 3.97 β⁺ 1.8... γ 352; 165...</p> </div>	<div style="border: 1px solid black; padding: 5px; background-color: #f8d7da;"> <p>Tb 155 5.32 d</p> <p>ε γ 87; 105... 180, 262</p> </div>	<div style="border: 1px solid black; padding: 5px; background-color: #d1ecf1;"> <p>Tb 161 6.90 d</p> <p>β⁻ 0.5; 0.6... γ 26; 49; 75... e⁻</p> </div>
		<p>Radionuclide Production</p>	
		<p>Injector 2</p>	<p>SINQ</p>

TATTOOS
590 MeV protons on Ta

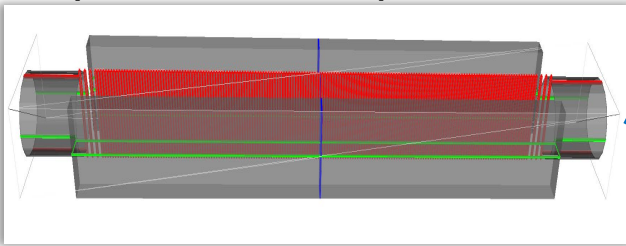


TATTOOS target station

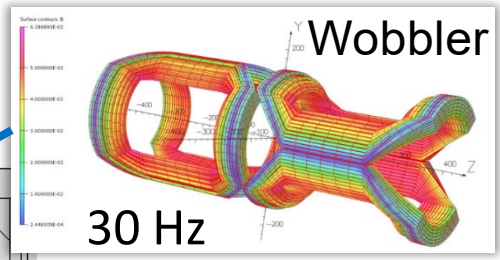
Poster: J. Snuverink M-protection
M. Hartmann: beam simulation

proton beam

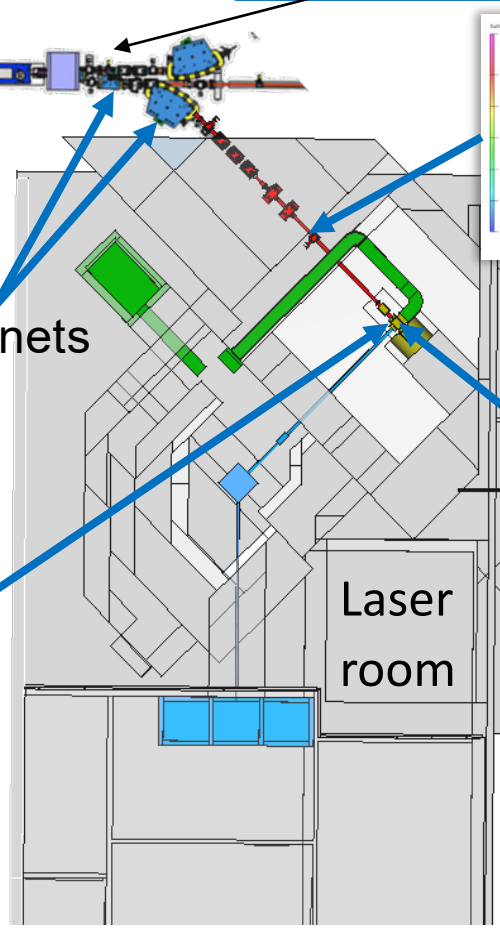
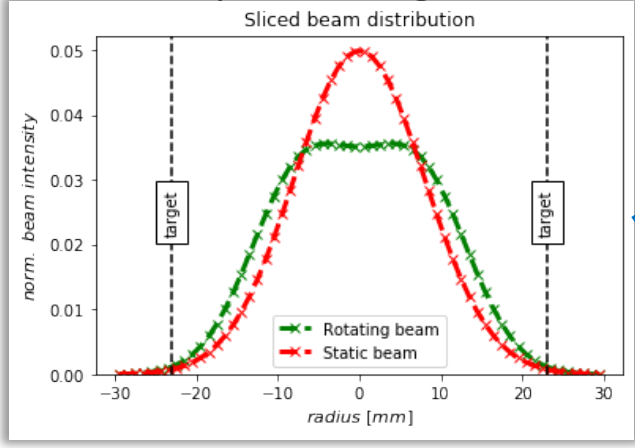
Beam splitter for 100 μ A 590 MeV p



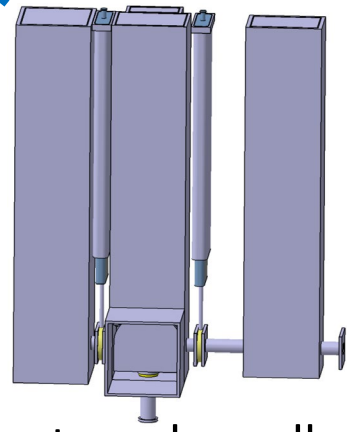
Magnets



Beam shape on target



Vacuum chambers



insert can be pulled by exchange flask

Target: 10 cm Ta

A challenge to cool the 100 μ A proton beam, \sim 26 kW on target

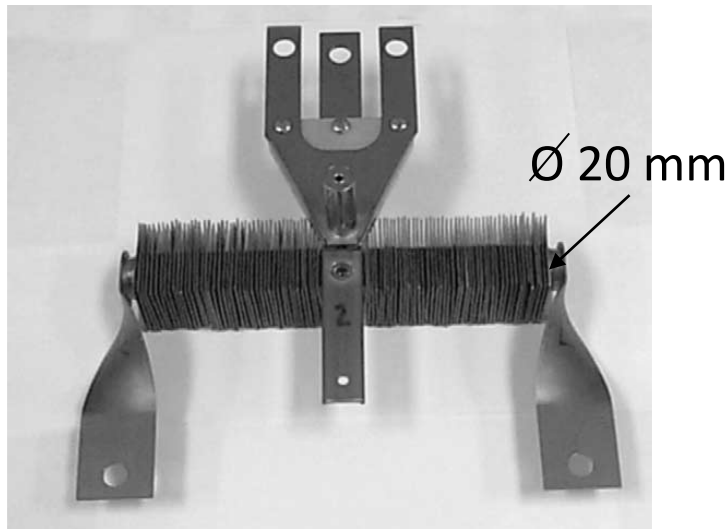
Operation temperature: \sim 2000 – 2800 $^{\circ}$ C

\rightarrow required for good diffusion of the radioisotopes out of the target

Operation temperature: $\sim 2000\text{ }^{\circ}\text{C}$ \rightarrow Cooling by thermal radiation

TRIUMF High Power Target

Target for 500 MeV, 100 μA ,
= 25 kW in target

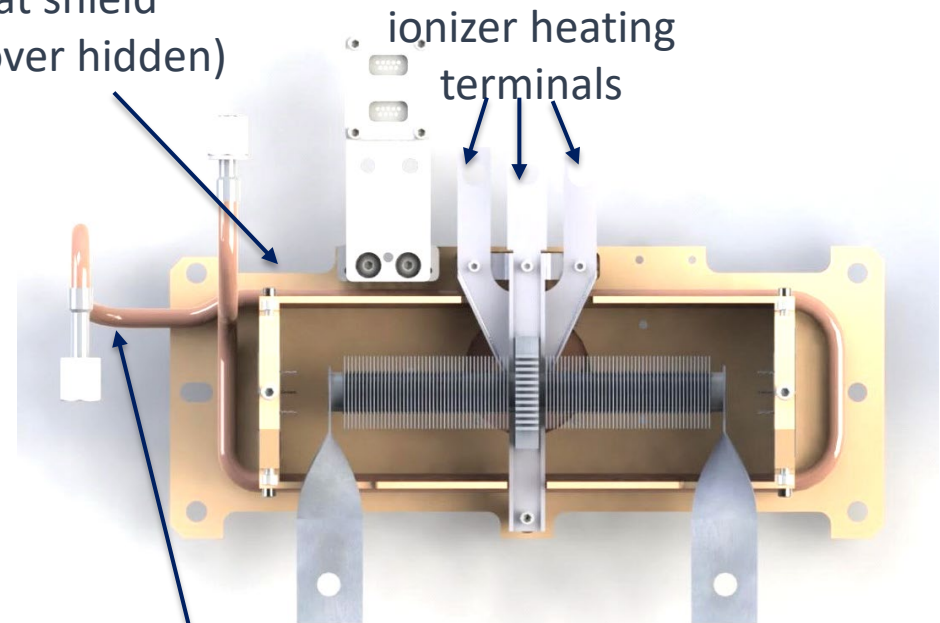


90 fins (55 x 55 mm) increase effective emissivity from 0.35 to 0.92

Bricault et al, NIM B204, 319 (2003)

heat shield
(cover hidden)

ionizer heating
terminals




cooling-water
supply

A. Gottberg, INTDS2022 @PSI

ISOLDE@CERN: > 50 years experience. model for all later radionuclei production

- High power accelerators need high power targets
- Main Strategies of HPTs: Fluid, segmentation, rotating (or combination)
- Cooling: direct (gas, fluid) or thermal radiation
- HIMB: upgrade of the existing meson production station M
- TATTOOS: new target station to produce radioisotopes with 590 MeV protons
- IMPACT covers a broad field of applications: particle, solid state physics, life science
- to be realized in 2027 to 2030



Thank you for your attention!